

## ABSTRACT

An aqueous dispersion containing a water-insoluble solid, wherein the solid consists of fine particles surfaces of which are coated with a resin having a polyether structure, and a coated amount of the resin is 15 to 1,000 parts by weight per 100 parts of the solid. This aqueous dispersion has improved dispersion stability for various solids such as pigments, dyes, and so on, causes no problems such as precipitation of the solid particles during the storage of the dispersion, and thus can be stably stored for a long time. The present invention can provide an aqueous dispersion used as an ink-jet printing ink, which has good high speed printing properties besides the above properties.